

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>311.0635ZN</b>	<b>L.19/00375/120 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>6X35</b>		<b>ZINCATO BIANCO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	11,57	12,00	11,74-11,89	10	0
HEAD THICKNESS	4,45-4,75	3,95	4,64-4,66	10	0
RECESS DIAMETER	6,80		6,81-6,92	10	0
RECESS PENETRATION #2	3,03	3,53	3,34-3,37	10	0
GO RING GAUGE	M6-1 6H		OK	10	0
NO GO RING GAUGE	M6-1 6H		OK	10	0
MAJOR DIAMETER	5,79	5,97	5,82-5,83	10	0
PITCH	1,00		0,99-1,01	10	0
THREAD ANGLE	60°		57°-58°	10	0
THREAD OF LENGHT	FULL THREAD		OK	10	0
TOT LENGHT	34,5	35,5	34,82-34,96	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° WZ959	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	21,0	80,0	12,0	3,0	5,0	7,0	2,0	5,0	N/A	27,0	1,0

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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### ADDITIONAL NOTES - NOTE AGGIUNTIVE

<b>DIA</b>
<b>(mm)</b>
<b>5,50</b>